



CAUTION



Mechanical Press Brake

- Keep work area clean.
- Before beginning work:
 - Be sure foot pedal control is protected against accidental activation.
 - Adjust the stroke limit to set die opening to no more than $\frac{1}{4}$ inch above thickness of material.
 - Use back gage to correctly align material to be processed.
 - Contact safety officer before using unitized dies.
- Locate 2-hand controls a safe distance from point of operation.
- Never leave control mode selector keys in the machine.
- Use inch control mode for setup purposes only.
- Use die blocks during die setting.
- Use hand tools to hold workpiece.

Note: Immediately report all machinery malfunctions to the supervisor.