



Metal Cutting Vertical Band Saw

- Keep work area clean.
- Before you begin:
 - Replace broken, dull, cracked, or fouled saw blades.
 - Adjust blade tension.
 - Be sure filler plate/blade gap is no more than 1/8".
 - Be sure exposed blade above material does not exceed 3/8".
 - Be sure unused part of blade is guarded above and below table.
- Use correct saw blade and speed for material being cut.

Note: Immediately report all machinery malfunctions to the supervisor.

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