



# CAUTION



## Precision Honing Machine

- Keep work area clean.
- Do not mix incompatible dusts (i.e., steel and aluminum).
- Be sure available dust collection system is operating.
- Before you begin:
  - Replace cracked, badly scarred, or fouled wheels.
  - Dress out-of-true wheels immediately.
- Before mounting new abrasive wheel:
  - Be certain rated speed of grinding machine does not exceed rated speed of abrasive wheel.
  - Give “ring test” to each abrasive wheel.
- After mounting new wheel and before beginning work, stand to one side and allow grinding wheel to run at operating speed for at least one minute.
- Only grind on side of wheel if designed for that purpose.

Note: Immediately report all machinery malfunctions to the supervisor.