















- Keep work area clean.
- Wear proper gloves.
- Before you begin:
 - Be sure foot pedal control is protected against accidental activation.
 - Use certified control settings and procedures.
 - Double check heat and tip pressure before welding.
 - Inspect welding cables often for damage and wear.
- Keep hands away from electrodes.

Note: Immediately report all machinery malfunctions to the supervisor.

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