



# CAUTION



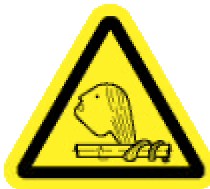
## Wood Working Jointer

- Keep work area and cutter knives clean.
- Be sure available dust collection system is operating.
- Before you begin:
  - Inspect workpiece for nails, screws, knots, etc.
  - Check cutter height adjustment.
  - Check condition of blades.
  - Be sure cutterhead is guarded on both sides of fence.
- Do not work material too small for machine.
- Never stand directly behind work.
- Use push sticks or block where necessary.

Note: Immediately report all machinery malfunctions to the supervisor.



# CAUTION



## Wood Working Lathe

- Keep work area clean.
- Before you begin:
  - Inspect workpiece for nails, screws, knots, etc.
  - Check operating speed.
- Do not work material too small for machine.
- Do not use broken chisels and gouges.
- Store unused chisels and gouges in tool racks.

Note: Immediately report all machinery malfunctions to the supervisor.



# CAUTION



## Wood Surfacer or Planer

- Keep work area clean.
- Be sure available dust collection system is operating.
- Before you begin:
  - Inspect workpiece for nails, screws, knots, etc.
  - Check cutter height adjustment.
- Never stand directly behind work.
- Do not remove excessive amounts of material at one time.
- Do not work material too small for machine.

Note: Immediately report all machinery malfunctions to the supervisor.



# CAUTION



## Wood Working Band Saw

- Keep work area clean.
- Before you begin:
  - Inspect workpiece for nails, screws, knots, etc.
  - Replace broken, dull, cracked, or fouled saw blades.
  - Adjust blade tension.
  - Be sure filler plate/blade gap is no more than 1/8”.
  - Be sure exposed blade above material is no more than 3/8”.
- Use correct saw blade for material being cut.

Note: Immediately report all machinery malfunctions to the supervisor.



# CAUTION



## Electric Miter Saw

- Keep work area clean.
- Be sure available dust collection system is operating.
- Before you begin:
  - Inspect workpiece for nails, screws, knots, etc.
  - Clamp workpiece securely.
  - Replace dull, cracked, or excessively fouled saw blades.
- Use proper blade for material being cut.
- Never clamp or wedge guard in open position.

Note: Immediately report all machinery malfunctions to the supervisor.



# CAUTION



## Radial Arm Saw

- Keep work area clean.
- Be sure available dust collection system is operating.
- Before you begin:
  - Inspect workpiece for nails, screws, knots, etc.
  - Replace dull, cracked, or excessively fouled saw blades.
  - Be sure saw returns to starting position when released and does not travel beyond working edge of table.
  - Be sure kickback dogs are properly adjusted and in place.
- Use stick/brush to remove scraps from work table.
- Use proper saw blade for material being cut.
- Do not use abrasive, cutoff, or wire wheels.
- Use workpiece clamps when cross cutting.
- Never exceed rated RPM of saw blade.

Note: Immediately report all machinery malfunctions to the supervisor.



# CAUTION



## Scroll/Jig Saw

- Keep work area clean.
- Be sure available dust collection system is operating.
- Before you begin:
  - Inspect workpiece for nails, screws, knots, etc.
  - Replace dull, cracked, or excessively fouled saw blades.
  - Be sure filler plate/blade gap is no more than 1/8”.
  - Lower material-hold-down bar as far as thickness of material will allow.
- Use proper saw blade for material being worked.
- Do not force feed material.

Note: Immediately report all machinery malfunctions to the supervisor.



# CAUTION



## Table Saw

- Keep work area clean.
- Be sure available dust collection system is operating.
- Before you begin:
  - Inspect workpiece for nails, screws, knots, etc.
  - Inspect mounting flanges for damage and proper size.
  - Replace broken, dull, cracked, or fouled saw blades.
  - Be sure spreader and anti-kickback dogs are properly positioned and functional.
- Use proper saw blade for material being cut.
- Use push sticks or blocks whenever possible.
- Follow manufacturer requirements for cutting ferrous and nonferrous metals.

Note: Immediately report all machinery malfunctions to the supervisor.





# CAUTION



## Spindle Shaper

- Keep work area clean.
- Be sure available dust collection system is operating.
- Before you begin:
  - Inspect workpiece for nails, screws, knots, etc.
  - Be sure filler plate/blade gap is no more than 1/8”.
  - Inspect cutter and collets for defects.
- Use proper cutter for material being worked.
- Use jig fixtures to feed material whenever possible.

Note: Immediately report all machinery malfunctions to the supervisor.